

Work Order ID 50750

July 21, 2009 12:55:24 PM



Page 1

Item ID: K10003

Accept



Setup Start



Revision ID: F

Stop



Item Name: Saddle, D205-634-011

Start Date: 07/22/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 07/29/2009 Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals: Process Plan: MF

Date: 09-07-21

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Create White labels only per PPP K10003

CHG 007

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

9/8/11 508

9/8/11 508

9/8/11 508

9/8/11 508

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Item ID: K10003

Accept



Setup Start



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Stop



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Start Date: 07/22/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 07/29/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 11

0.00



Packaging

Memo

0.00

Packaging

169/1425 (5)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/08/25 09-8-25

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Work Order ID: 50750



Parent Item: K10003RevF



Parent Item Name: Saddle, D205-634-011

Start Date: 07/22/2009

Required Date: 07/29/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-51A		Purchased	No			110	Each	288.0000	40.0000			

Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

288

8x

110328

2

111635

286

111635

54

AN4-6A



Bolt

Purchased

No

110

Each

954.0000

80.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

954

102602

3

105810

15

107534

1

109545

2

110399

27

111279

906

16x

111279

34

9/18/11

5x

Picklist Print

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Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011


Comments:

Start Date: 07/22/2009

Required Date: 07/29/2009

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4C47A  Bolt		Purchased	No			110	Each	88.0000	20.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

88

110847

4

111635

84

111635 20

AN6-12A

Bolt

Purchased No

110 Each 212.0000 40.0000

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

212

106513

27

108471

27

110372

128

111193

30

110372 50

9/8/11
5x

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Parent Item Name: Saddle, D205-634-011


Comments:

Start Date: 07/22/2009

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Start Qty: 5.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416  Washer	x32	Purchased	No			110	Each	7,378.000	160.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	7378	
102929	2	
105906	4	
107321	23	
107939	114	
108161	553	
108827	31	
109249	69	
110523	340	
111279	1242	
111916	5000	
16941	0	

111916
9/18/11
5x

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Work Order ID: 50750

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011


Start Date: 07/22/2009

Required Date: 07/29/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD616  Washer	x8	Purchased	No			110	Each	398.0000	40.0000			

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

398

107242

3

107959

6

109371

8

110704

23

111193

18

111607

340

111607

SP

D2570RevB

x24



Bushing

Manufactured

No

110

Each

473.0000

120.0000



Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

283

43750

1

47246

282

Main Warehouse

ST36

190

50046

190

47246

2/18/11
SP 3x

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Parent Item Name: Saddle, D205-634-011


Start Date: 07/22/2009

Required Date: 07/29/2009

Comments:


Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2571RevE		Manufactured	No			110	Each	15.0000	5.0000			
												
Saddle, Fwd Out 205												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	15	
11644	1	
43564	4	
47564	7	
48352	3	

30416 SP

D2572RevE		Manufactured	No			110	Each	9.0000	5.0000			
												
Saddle, Fwd In 205												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	9	
43565	4	
48353	5	

48353
9/8/14 SP
(57)

Picklist Print

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Parent Item Name: Saddle, D205-634-011

Start Date: 07/22/2009

Required Date: 07/29/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

8/25/09
Saddle, Aft Out 205

Manufactured No

110

Each

15.0000

5.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

43566

4

44206

1

47566

7

48354

3

50416

50405
9/8/11

8/25/09
Saddle, Aft In 205

Manufactured No

110

Each

12.0000

5.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

12

43567

3

50092

9

50092

9/8/11
SD

Picklist Print

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Parent Item Name: Saddle, D205-634-011

Start Date: 07/22/2009

Required Date: 07/29/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2747RevB		Manufactured	No			110	Each	265.0000	20.0000			
-----------	--	--------------	----	--	--	-----	------	----------	---------	--	--	--



Set Screw

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse		
ST	265	
39224	4	
41599	1	
43855	260	

D2876RevB		Manufactured	No			110	Each	218.0000	10.0000			
-----------	--	--------------	----	--	--	-----	------	----------	---------	--	--	--



Saddle Spacer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse		
ST	218	
42364	218	

D2877RevB		Manufactured	No			110	Each	159.0000	10.0000			
-----------	--	--------------	----	--	--	-----	------	----------	---------	--	--	--



Saddle Spacer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse		
ST	159	
46518	39	
47292	120	

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Picklist Print

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Work Order ID: 50750

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011


Start Date: 07/22/2009

Required Date: 07/29/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S +5 D3405-041RevB	X/	Manufactured	No			110	Each	17.0000	5.0000			
												
Lug Assembly												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

17

47427

17

110

Each

18.0000

5.0000

47427 SP

S +5 D3405-043RevB	X/	Manufactured	No			110	Each	18.0000	5.0000			
												
Lug Assembly												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

18

46589

1

46863

1

47308

4

47856

12

47856 (5x)

9/8/09 SP

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Work Order ID: 50750

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 07/22/2009

Required Date: 07/29/2009

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3407-041RevE Tow Ring	41	Manufactured	No			110	Each	18.0000	5.0000			

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG 4

35780 4

Main Warehouse

ST 14

35780 -1

48356 15

D3417-5RevD

x2

Manufactured No



Washer

110 Each 15.0000 10.0000



Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

ST 15

44350 14

45916 1

48356 9/8/11 SP
PO 9/8/25 (4)

B50 366 18x

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Work Order ID: 50750

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Start Date: 07/22/2009

Required Date: 07/29/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3456-1RevA	X/	Manufactured	No			110	Each	58.0000	5.0000			
Washer												

Warehouse	Loc Qty	Loc Code
Location		
OFFSHORE		
FG	7	
25701	7	
Main Warehouse		
ST	51	
46752	51	

D3533-1RevB	X2	Manufactured	No			110	Each	88.0000	10.0000			
Set Screw												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	88	
47625	88	

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Picklist Print

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Start Date: 07/22/2009

Required Date: 07/29/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S MS21042L4 Nut	724	Purchased	No			110	Each	8,528.000	120.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	8644
107499	5
110507	2478
111827	6000
15924	0
8182	161

Main Warehouse

ST463	-68
110507	-68

Main Warehouse

t	-48
110507	-48

(24x)

110507

9/8/11
(ST)

50

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Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011



Start Date: 07/22/2009

Required Date: 07/29/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-4		Purchased	No			110	Each	395.0000	25.0000			



Nut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	40	
104603	40	
Main Warehouse		
ST	355	
111819	55	
112243	300	

112243

9/8/18

5

SP

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F

Date: 08.10.07

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